

# **SAS Superstructure**

Location: 04-SF-80-13.2 / 13.9 Client Name: CalTrans 
 Run date
 21-Nov-14

 Time
 6:07 AM

04-0120F4

04-SF-80-13.2/13.9

Self-Anchored

Suspension Bridge

# Daily Diary Report by Bid Item

Contract No.: 04-0120F4

Diary #: 074 Const Calendar Day: 599 Date: 30-Apr-2011 Saturday Inspector Name: Wright, Doug Title: Transportation Engineer

Inspection Type: Continuous

Shift Hours: 07:00 AM 04:00 PM Break: 00:30 Over Time: 08:00

Federal ID: Location:

Reviewer: Soheilifard, Saman Approved Date: 18-May-11 Status: Approved

Weather

Temperature 7 AM 12 PM 4PM
Precipitation Condition

Working Day 🗸 If no, explain:

Diary:

#### **Tower Activities**

The work on the Tower today consisted of the following:

- Drilling the holes in the grillage skin plates
- Bolting facades at Elevation 131m
- Bolting facades at Elevation 135m
- Bolting at Splice #3 (Elevation 114m)
- Welding the corner plates at Splice #2 (Elevation 83m)
- Setting up weld equipment to get ready for welding at 9m

The façade bolting at elevations 131m and 135m was covered by Sanny Khow. See his diary for a list of labor and details. I covered the grillage drilling, Splice bolting, and Splice welding. Details are below.

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Grillage drilling:

Drilling continued throughout the shift with 13 drills being operated. I checked on this operation for a short time only because other operations needed more inspection.

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Welding at Splice #2 - Elevation 83m:

Welding continued inside the North shaft on both the upper weld of the B-C corner and the upper weld of the C-D corner.

METS inspector Danny Reyes informed me of an incident report that was written yesterday afternoon. Inside the West shaft, on the upper weld of the C-D corner, there was base metal damage due to too much grinding while trying to grind the weld for final VT. Approximately 10-12mm of base metal was removed from the 45mm thick diagonal plate right at the location of the splice joint between the corner splice plate diagonal and the Lift 3 diagonal. I emailed Mark Woods to ask how to possibly proceed.

Joselito Lizardo was the METS inspector for this operation today. See his report for additional details.

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Bolting at Splice #3 - Elevation 114m:

Tensioning of A490M assemblies was ongoing on the longitudinal stiffeners inside the East shaft. I spent the majority of the shift at this location inspecting the tensioning.

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9m external diaphragms:

### Daily Diary Report by Bid Item

Job Name: 04-0120F4 Inspector Name: Wright, Doug Diary #: 074 Date: 30-Apr-2011 Saturday

Clean-up work continued at the 9m diaphragms. Also, the welding equipment was being set up to get ready to start welding the 9m diaphragm PJP welds on Monday.

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### OBG work:

ABF was going to perform torque verification on OBG field splice bolts, and no OBG personnel were available, so Dave Meche asked if I could witness it. I witnessed the torque testing at the following locations:

- Splice 7E-8E, connections SK-1 thru SK-4 and SK-6 thru SK-19 (side panel stiffener webs & flanges)
- Splice 7E-8E, connections SJ-1 thru SJ-19 (side panel stiffener webs & flanges)

1-0120F4	Bid Item: 053	3 T-L01-SPD.053	Tower Lift	01 Shea	ar Plates	and Dia	aphrams	
AMERICAN BRIDGE/FLUOR, A JV								
abor								
Trade	Class	Name	RT Hrs	OT Hrs	DT Hrs	Total	Remarks	Dispute
Contractor:	AMERICAN BRIDGE	FLUOR, A JV						
Ironworker	APP	JACOB MECHE	0.00	8.00	0.00	8.00		
Ironworker	JNM	SALVADOR SANDOVAL	0.00	8.00	0.00	8.00		
Ironworker	JNM	ERIC SPARKS	0.00	8.00	0.00	8.00		
Ironworker	APP	TODD JACKSON	0.00	8.00	0.00	8.00		
Ironworker	JNM	Morgan Winter	0.00	8.00	0.00	8.00		
Ironworker	JNM	ROGELIO RUIZ	0.00	8.00	0.00	8.00		
Ironworker	APP	Tony Miranda	0.00	8.00	0.00	8.00		
Ironworker	APP	IAN MURPHY	0.00	8.00	0.00	8.00		
Ironworker	JNM	EDWARD MEYER	0.00	8.00	0.00	8.00		
Ironworker	FOR	EARL CLAYBORN	0.00	8.00	0.00	8.00		
Ironworker	JNM	KEVIN RATCLIFF	0.00	8.00	0.00	8.00		
Ironworker	APP	AUGIE SOLIS	0.00	8.00	0.00	8.00		
Ironworker	APP	JEFFERY STEWART	0.00	8.00	0.00	8.00		
Ironworker	JNM	DANIEL GORDON	0.00	8.00	0.00	8.00		
Ironworker	APP	RYAN EVANCHIK	0.00	8.00	0.00	8.00		
Ironworker	JNM	RICHARD CHOUINARD	0.00	8.00	0.00	8.00		
Ironworker	JNM	CASEY LUX	0.00	8.00	0.00	8.00		
Ironworker	FOR	ANTHONY COSTA	0.00	8.00	0.00	8.00		

